# Personal Fire Escape System

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# Agenda

- 1. Problem description
- 2. Design modification
- 3. Trade studies
- 4. Manufacturing
- 5. Testing
- 6. Next steps

### **Problem Description**



Quick, portable fire escape system through a window

# Free body diagram















# **Design Modification due to COVID-19**





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<ul> <li>Can handle up to <u>250 lbs</u></li> <li>Maximum drop height of <u>100 feet</u> (equivalent to a building with 10 stories)</li> <li>Rope must be flexible and can withstand a certain amount of dynamic load</li> <li>Descent rate of 3 feet/s</li> <li>Clear markings on pre-installed hook and box</li> <li>Portable and lightweight</li> <li>Clear instructions</li> <li>Pre-installed hook and sturdy clasp</li> <li>Adjustable to different body sizes</li> <li>Must be slow enough to avoid obstructions during descent</li> <li>Fire Proof System</li> </ul>	<ul> <li>Can handle up to <u>2 rbs</u></li> <li>Maximum drop height of <u>10 feet</u> (equivalent to a building with 1 story)</li> <li>Rope must be flexible and can withstand a certain amount of dynamic load</li> <li>Descent rate of 3 feet/s</li> </ul>

Force =  $50 \sim 250$  lbs

Free length = 110 mm



Force =  $1 \sim 10$  lbs

Free length = 40 mm



Using proportions, the downscaled case size can be determined:

Old size of system case	New size of system case
Old free length of spring	New free length of spring
19" x 12" x 15.7" —	→ 6.9" x 4.36" x 5.71"







## Semester 2 Modified Design Summary





# **Trade Studies**

# Trade Studies - Rope

Nylon



# Technora



#### **Galvanized Steel**



1/4 " Diameter:	Nylon	Technora	Galv. Steel
<b>Availability</b> 1 = hard to find, 3 = easy to find	3	1	2
Elastic Modulus 1 = weak, 3 = strong	2	1	3
<b>Cost</b> 1 = expensive, 3 = cheap	3	1	2
Weight 1 = heavy, 3 = light	3	2	1
Heat Resistance 1 = low , 3 = high resistance	2	3	1
Ease of Attachment 1 = hard , 3 = easy	3	2	1
Total /18	16	10	10

# **Trade Studies - 3D Printing Materials**

#### PLA (Polylactic Acid)



#### ABS (Acrylonitrile Butadiene Styrene)



### Nylon



	PLA	ABS	Nylon
<b>Availability</b> 1 = hard to find, 3 = easy to find	3	2	1
<b>Durability</b> 1 = flimsy, 3 = durable	1	2	3
<b>Cost</b> 1 = expensive, 3 = cheap	3	2	1
Ease of Printing 1 = difficult, 3 = easy	3	2	1
Heat Resistance 1 = low , 3 = high resistance	1	2	3
<b>Strength</b> 1 = weak , 3 = strong	3	2	1
Total /18	14	12	10

# Manufacturing

# Manufacturing Process

#### \*done safely masked and outside







#### <u>Problem</u>

The arm moved up and down with the rope



#### **Solution**

The top arm was fixed to the lever by adding padding to fill the gap and gluing



#### **Problem**

The object sometimes floats when the system is released, causing the top arm friction to lessen and the whole system to free fall

#### **Solution**

A lock was added to keep the bottom arm in place





#### <u>Problem</u> The system tilted

#### **Solution**

A top cover with a centered hole was placed to fix the tilt





#### **Problem**

The rope shifted out of the brake pads, causing the system to fall free-fall

#### **Solution**

The rope was guided from the rope entrance to the brake pads to ensure little room for shifting



The system did not go down with the weight of a single combination lock

 $\rightarrow$  This suggests the system has a minimum weight requirement in order for it to work

0.35 lbs (combination lock)



1.10 lbs (combination lock, stapler)

1.20 lbs (water bottle)

1.95 lbs (stapler, water bottle)

2.94 lbs (combination lock, stapler, water bottle, umbrella)

Objects	Weight (Ibs.)	Speed [7 ft / time] (ft/s)	Free Fall Speed (ft/s)
Combination lock	0.35	0	21.223
Combination lock, stapler	1.1	0.0583	21.223
Water bottle	1.2	0.0583	21.223
Stapler, water bottle	1.95	0.0778	21.223
Combination lock, stapler, water bottle, umbrella	2.94	0.0583	21.223



Relatively constant descent speed across all weights

→ System is weight-independent as designed

# **Next Steps & Conclusion**

# **Next Steps - Decreasing Friction**

**Current Design** 





#### **Decreases friction!**



# **Next Steps - Decreasing Friction**



- Add lubricant
- Use a different rope
- Change the brake pad material

## **Next Steps - Prevent Rotation**



Use a stiffer rope to prevent rotation

## Next Steps - Hard Brake System



- Holding the model serves as the hard brake system
- Holding the model allows the water bottle to register its weight

### Next Steps - Hard Brake System



# Conclusions

- The system is weight independent however the descent speed is very slow
- Further improvements need to be made in order to speed up the descent speed
- Hard brake system will be added and a stiffer rope will be used in future testing

# Thank you!

# Home 🔻 Semester 1: Design Semester 2: Manufacturing & Testing

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https://amizuka000.github.io/fireescape/